

Industry: Medical Device / Pharmaceutical Company in Europe

Approach: Lean Transformation – Kaizen Event

Duration: 3 days preparation Event + 1 week Kaizen Event

Major tools used: VSM, 5S, Standard Work, Flow, Kanban

Metric	Before	After	% Improvement
Productivity (units per labor hr)	1 pcs	2 pcs	+ 100%
Work In Process Inventory	7031	2600	- 63%
Process Lead Time	35 days	10 days	- 71%
Travel Distance	6958 ft	1100 ft	- 84%
11 Safety and Ergonomics improvements Implemented			
<i>Total Annualized Financial Benefit: \$625,000</i>			