

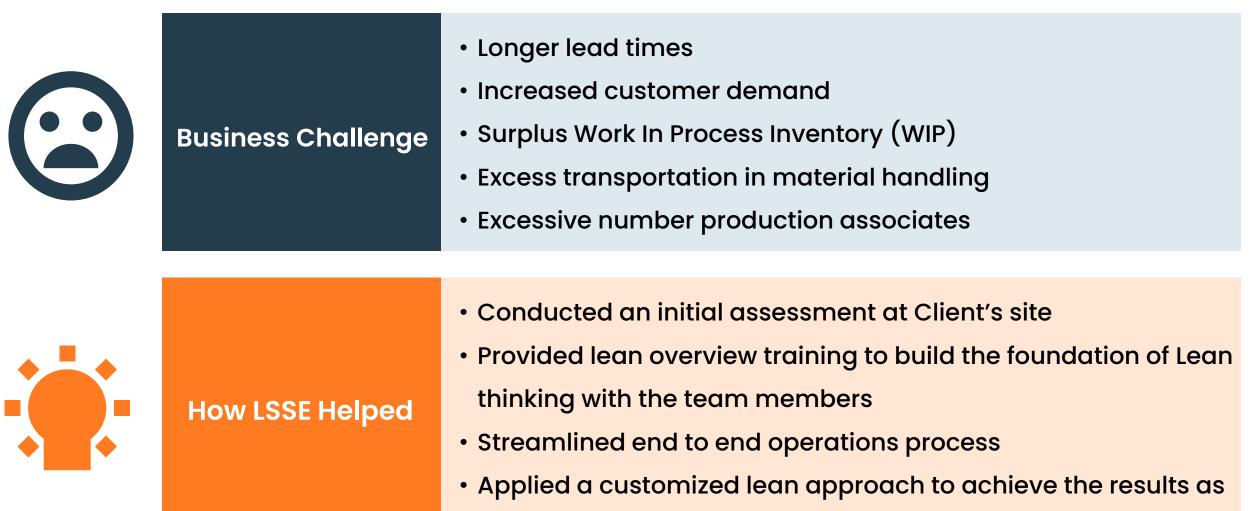
Industry : Manufacturing / High-Volume Extrusion Line

Approach : Customized Lean Transformation

Major Tools Used : VSM, SMED, Standard Work, & 5S

GOAL	BEFORE	AFTER	% IMPROVEMENT
<b>Productivity</b> (# of Operators)	12	8	↓ 33%
<b>Productivity</b> (Parts / Labor Hrs.)	22.3	30.6	<b>1</b> 37%
Lead Time (Days) (Machining)	14	<1	<b>↓</b> 93%
Work In Process Inventory (Pieces)	15,200	<200	<b>↓</b> 99%
Total Travel Distance (Footage)	433	20	<b>↓</b> 95%
Safety and Ergonomics Improvements (# of Improvements Implemented)		15	-





shown in the previous page



## **Contact Us to Learn More**

## 800-961-9479 Ext. 63 info@leansixsigmaexperts.com

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